

# Tantalum capacitor molding process design

Are solid tantalum capacitors a good choice for surface mount assembly?

The stability and resistance to elevated temperatures of the tantalum /tantalum oxide /manganese dioxide system make solid tantalum capacitors an appropriate choice for today's surface mount assembly technology.

How are tantalum capacitors made?

The design of tantalum capacitors is based on the structure of tantalum, which looks a lot like a sponge. Such a structure contains an anode, a cathode and a dielectric. The manufacturing process of this type of capacitor begins with compressing tantalum powder around a tantalum wire and sintering it at high temperature, to create the anode.

What is a molded chip tantalum capacitor?

The pellet is next coated with graphite, followed by a layer of metallic silver, which provides a conductive surface between the pellet and the leadframe. Molded Chip tantalum capacitor encases the element in plastic resins, such as epoxy materials.

Why is the capacitance of a tantalum capacitor high?

As the dielectric constant of the tantalum pentoxide is high, the capacitance of a tantalum capacitor is high if the area of the plates is large: Tantalum capacitors contain either liquid or solid electrolytes. In solid electrolyte capacitors, a dry material (manganese dioxide) forms the cathode plate.

What are the advantages of tantalum capacitors?

Along with this miniaturization of electronic circuits, tantalum (Ta) capacitors have been on the market due to its large demands worldwide and advantages such as high volumetric efficiency, low temperature coefficient of capacitance, high stability... Cite Download full-text Context in source publication

Do tantalum capacitors wear out?

It is also of interest that because of the solid nature of the tantalum capacitor's construction, there is no known wear out mechanism in tantalum capacitors. This paper has been written to provide the user of tantalum capacitors with an idea of the effect of design criteria on the capacitor and the methods used in their production.

Surface mount technology tantalum capacitors are increasingly being used in new circuit designs because of their volumetric efficiency, basic reliability and process compatibility.

voltage of the capacitor. So for a 10 V rated tantalum capacitor, the dielectric thickness had typically been formed with an applied voltage in the formation process of approximately 30 V (see Fig. 2). This design rule yields a solid tantalum capacitor which will meet or exceed military requirements. However, as the rated

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thin films can be deposited during the electrolytic process mentioned earlier, makes the tantalum capacitor extremely ... The molding compound has been selected to meet the requirements of UL 94 V-0 and outgassing requirements of ASTM E-595. ... TANTALUM CAPACITORS FOR ALL DESIGN CONSIDERATIONS

rate over time for tantalum and aluminium electrolytic capacitors is shown in Fig.1. below: Fig.1. Failure rate with time on tantalum and aluminium capacitors. This self-healing process is an important factor in the steady state reliability characteristics of tantalum capacitors, which are referenced as having "no wear out mechanism".

Fig. 1. Failure rate with time on tantalum and aluminium capacitors. This self-healing process is an important factor in the steady state reliability characteristics of tantalum capacitors, which are referenced as having "no wear out mechanism". One self-healing reaction is based on thermally inducing oxidization of the conductive MnO<sub>2</sub>.

In this article, we will describe their design, construction, advantages and disadvantages, along with indicating the issues to look out for when deciding to use ...

In the tantalum electrolytic capacitor, the distance between the plates is very small since it is only the thickness of the tantalum pentoxide film. As the dielectric constant of the tantalum pentoxide and area of the plates are large, resulting in very high capacitance of a tantalum capacitor: where  $C = \text{capacitance}$   $\epsilon = \text{dielectric constant}$

Tantalum capacitors are 100% screened during the production at accelerated conditions to eliminate potential failures. The capacitors are overstressed by combinations of high voltage and temperature, cyclic thermal shocks or current surges. Robust anode design allowed AVX to modify screening operations towards temperatures as high as 200°C.

There are several advantages of wet tantalum capacitors over solid tantalum capacitors, aluminum electrolytic capacitors, as well as ceramic capacitors. As with all other capacitors, these advantages lead to a very specific "sweet" spot or focused area of applications where the wet tantalum capacitor is the best and preferred choice.

details of the various wet tantalum capacitor types. Wet slug tantalum capacitors are manufactured in a voltage range up to 150 VDC. TANTALUM CAPACITORS FOR ALL DESIGN CONSIDERATIONS In choosing between the solid or wet style of tantalum capacitor, the circuit designer customarily uses wet tantalum capacitors, where the lowest DC ...

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